

Date: Monday, 1/7/2008 3:38:15 PM  
 User: Kim Johnston

## Process Sheet

NCR 08-011

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE ASSEMBLY
Job Number : 36623	
Estimate Number : 10125	
P.O. Number : <u>N/A</u>	Part Number : D2071
This Issue : 1/7/2008 S.O. No. : <u>NA</u>	Drawing Number : D2071 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>NA</u> Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 35366	Material : <u>NA</u>
Written By : <u>JA 08.01.8</u>	Due Date : 1/21/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JA 08.01.8</u>	
Comment : Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM	
Est: E 06.04.05 Revised Step 1 KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5395

C208101108 (10)

Purchase Part Number: 56V03-36

Possible Supplier: Danco

Material release note is required

2.0	56V0336	CABLE ASS'Y
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P5 (10)

Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

C 8/1/10 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C 08/01/10 (14)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N &amp; B/N

Location: 224

8/1/10 500 (4x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2071 PAR #: N/A Fault Category: Part Receiving NCR: Yes No DQA: 12 Date: 08/01/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>36623</u> <sup>See</sup> <u>NCR 08-011</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/11	# 3.1	cables are too long in length to Dwg. RC Supplier	<i>[Signature]</i>	cut cables to correct length according to Dwg D2071	08/01/15 FF	<i>[Signature]</i> 08/01/16	<i>[Signature]</i> 08/01/16	<i>[Signature]</i> 08/01/16
08/01/15	# 3.1	<del>Six (6)</del> cables were <del>sent</del> as have small cuts in the center end.	<i>[Signature]</i>	Scrap and Destroy NO Replace Qty <u>(16)</u>	08/01/15 F.F.	<i>[Signature]</i> 08/01/16	<i>[Signature]</i> 08/01/16	<i>[Signature]</i> 08/01/15
		RC. Human error Employees and QC Inspector were not aware of the cables being able to be pulled apart.		See NCR 08-011 <i>[Signature]</i> 08-01-19				

NOTE: Date and initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 36623

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



4

Comment: FINAL INSPECTION/W/O RELEASE

D08/01/18

Job Completion



U 08/06/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

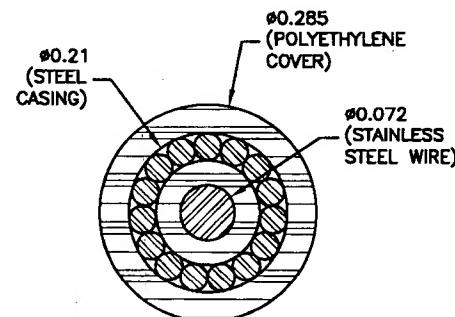
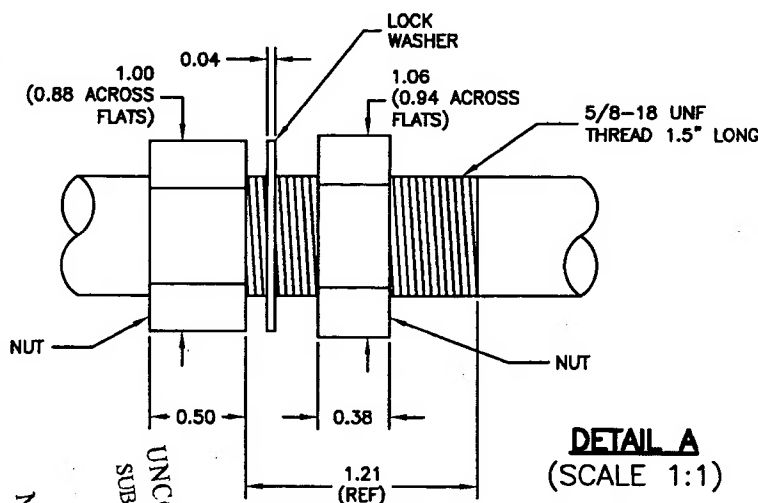
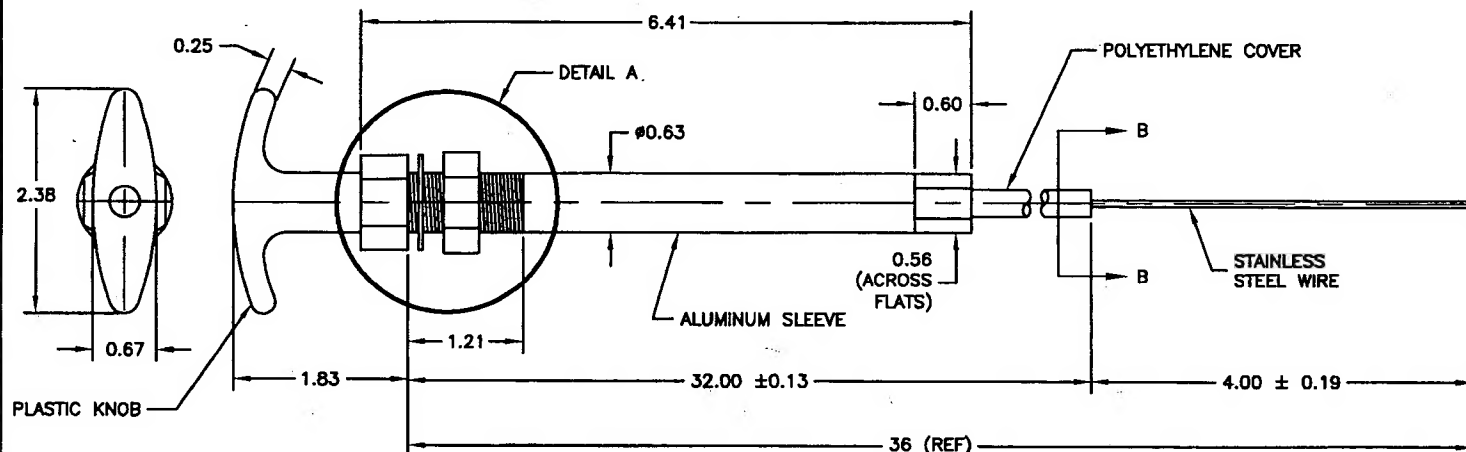
**DART**

RELEASED

dc. N-20

DESIGN	DRAWN BY	DART AEROSPACE LTD
CB	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
CE		D2071
DATE	TITLE	SHEET 1 OF 1
06.10.18	CABLE	SCALE
		1:2
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36
B	06.03.10	CHANGE TO DANCO P/N 56V03-36
C	06.10.18	RE-DRAWN

# SPECIFICATION CONTROL DRAWING



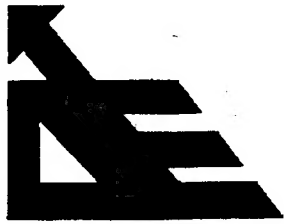
**SECTION B-B**  
(SCALE 4:1)

**DETAIL A**  
(SCALE 1:1)

## NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)  
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 30623



# **Danco**

**EQUIPMENT INC.**

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

## **CERTIFICATE OF CONFORMITY**

FOR DART AERO SPACE

This is to certify that the cable(s) listed on your purchase order 5395 conforms to Cablecraft manufacturing specifications as produced by Tuthill Corp. ( Cablecraft).

**The Truck Equipment Specialists**



Date: 01/09/08

\* SURREY, BRITISH COLUMBIA \*

HAWKESBURY ON K6A 1K7

HAWKESBURY, ON K6A 1K7

ORD TKR: BD



**Danco**

EQUIPMENT INC.

S4N 4X9  
(306) 721-9575  
FAX 721-2214  
TOLL FREE 1-800-363-2626

**DUPLICATE**

~~TERMS: NET 30~~

**1.5 PCT CHARGED ON OVERDUE ACCOUNTS**